

05/12

Date: Tuesday, 02/12/2008 8:56:16 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BAR
Job Number	: 05057		
Estimate Number	: 13480		
P.O. Number	:	Part Number	: D38061
This Issue	: 02/12/2008 S.O. No. :	Drawing Number	: PROTO
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : R & D SM/MED FAB	Drawing Revision	: PROTO
Previous Run	: 05046	Material	:
Written By	:	Due Date	: 04/12/2008 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	: Est Rev:A 08-07-21 new issue DD verified by:ec Est Rev:B 08-09-23 redesign DD verified by:EC Est Rev:C 08-09-30 redesign DD verified by:EC		

FOR ENGINEERING USE ONLY

Additional Product

PROTOTYPE

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304B0500X2500 304 BAR .500 x 2.50



Comment: Qty.: 1.0921 f(s)/Unit Total: 1.0921 f(s)
304 BAR .500 x 2.50
batch: 110253 HB 8-12-16

MAT NOT PULLED

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
1-Cut as per Dwg D3806
Dwg Rev: PROTO HB 8-12-16
Prog Rev: TYPE

①

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

HB 8-12-16

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

08-12-17 ①

09-11-06 ①

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: B05053 / 05054

EL 8-12-17

Date: Tuesday, 02/12/2008 8:56:16 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BAR

Job Number: 05057

Part Number: D38061

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



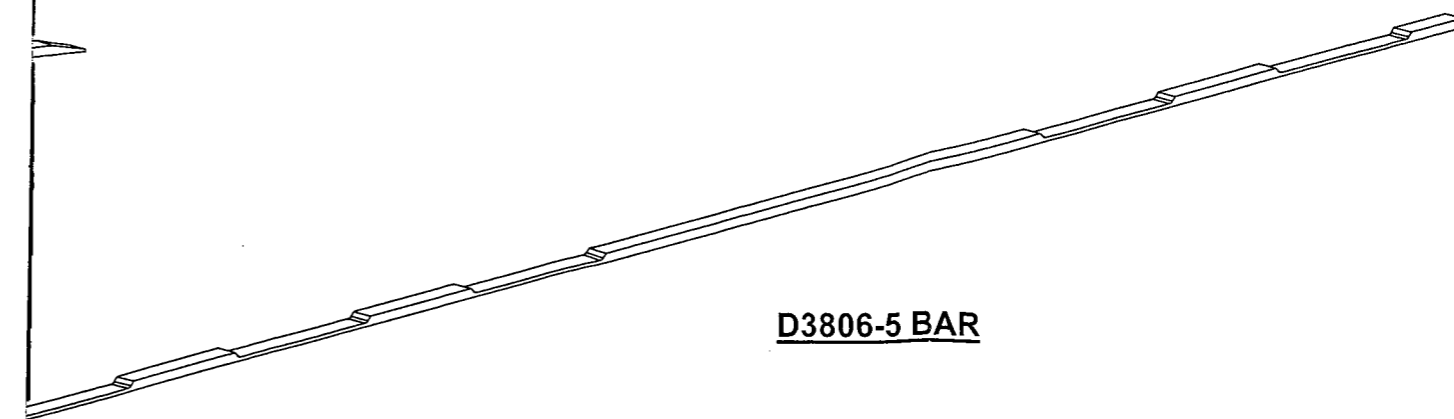
①

Comment: FINAL INSPECTION/W/O RELEASE

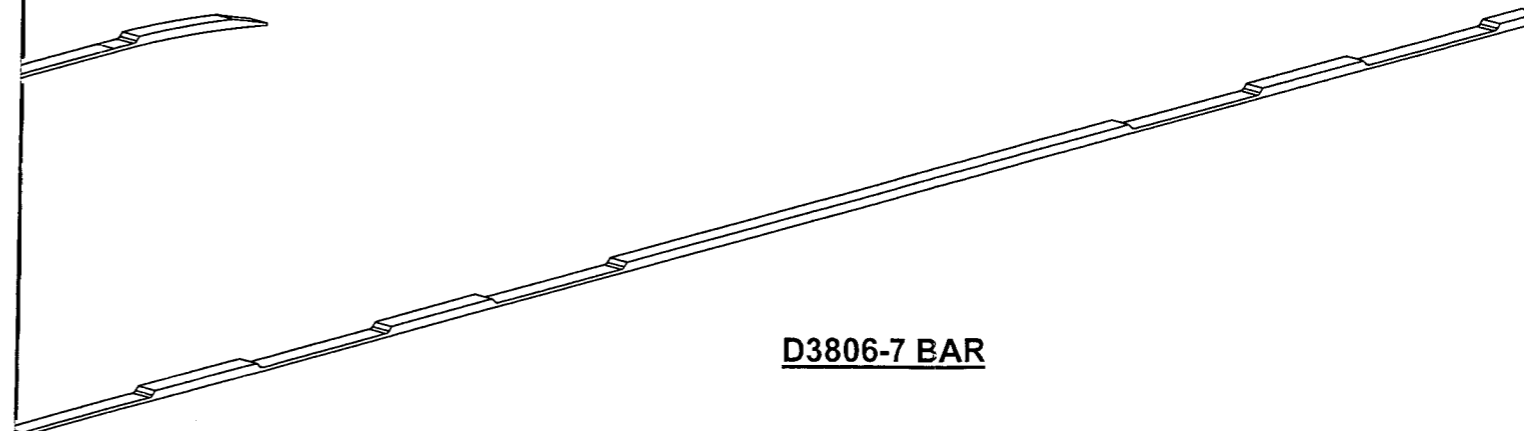
Job Completion



HP 08/10/08
MK 08-01-06



D3806-5 BAR



D3806-7 BAR

PRELIMINARY ISSUE

08.11.20

A	NEW ISSUE	MB	08.11.21
REV.	DESCRIPTION	BY	DATE
DESIGN	lp	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	135		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3806	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BAR	NTS
DATE	08.11.21	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

0.500
REF

0.52

R31.7

A4-2 A

35.68 TO BEND TANGENT

40.174

D3806-1 BAR

32.50

25.50

8.50

4.00
TYP

1.50

0.200

0.500
REF

0.52

R31.7

A4-2 A

41.75 TO BEND TANGENT

46.24

D3806-3 BAR

38.50

31.50

21.50

8.50

4.00
TYP

1.50

0.200

0.080

135°

R0.13
2 PL

DETAIL A
TYP, SCALE 2X

D5-2
B6-2
C3-3
B3-3

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR, 0.500 THICK
REF. DART SPEC. M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT:
D3806-1 = 0.87 lbs
D3806-3 = 0.98 lbs

PRELIMINARY ISSUE

08.11.20

DESIGN	lp	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	ASS	DRAWING NO.	REV. A
MFG. APPR.		D3806	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BAR	NTS
DATE	08.11.21	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D206-642-149

Job #: 00255A

Date: 08.11.28

Product Name: RUN-ON WEARPLATE

Requested By: MB

Design Manager Approval: 

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
1	D3805-041 <i>05053</i>	SF	FWD WEARPLATE ASSY, LOW GEAR	08.11.21	NO	08.12.04	FIT, FORM, FUNCTION TEST	
1	D3805-045 <i>05054</i>	SF	AFT WEARPLATE ASSY, LOW GEAR	08.11.21	NO	08.12.04	FIT, FORM, FUNCTION TEST	
1	D3805-1 <i>05055</i>	WJ	PLATE	08.11.21	YES	08.12.04	FIT, FORM, FUNCTION TEST	
1	D3805-5 <i>05056</i>	WJ	PLATE	08.11.21	YES	08.12.04	FIT, FORM, FUNCTION TEST	
1	D3806-1 <i>05057</i>	WJ	BAR	08.11.21	YES	08.12.04	FIT, FORM, FUNCTION TEST	
1	D3806-5 <i>05058</i>	WJ	BAR	08.11.21	YES	08.12.04	FIT, FORM, FUNCTION TEST	
1	D3807-1 <i>05059</i>	WJ	GASKET	08.11.21	YES	08.12.04	FIT, FORM, FUNCTION TEST	
1	D3807-5 <i>05060</i>	WJ	GASKET	08.11.21	YES	08.12.04	FIT, FORM, FUNCTION TEST	

DART AEROSPACE LTD	Work Order: 05057
Description: BAD	Part Number: D3806-1
Inspection Dwg: D3806-1 Rev: PROTO TYPE	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST


X First Article

X Prototype

[illegible]

Measured by:	BB
Date:	8-12-16

Audited by:	
Date:	08.13.16

Prototype Approval:	
Date:	09.01.06

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	